

Introduction

Stephen Harris

Group Chief Executive





Strong growth; good prospects

- Overview
- Financial Review
- Business Review
- Summary and Outlook



Financial highlights

Results

- Revenues up 20.8% to £743.6m (17.3% at constant currency)
- 10.1% underlying revenue growth, excluding energy related surcharges
- Headline operating profit up 19%¹ to £112.2m
- Strong balance sheet with net debt (excl. lease liabilities) of £33m

Dividends

Final ordinary dividend 14.9p, total year 21.3p (2021: 20.0p), uninterrupted
 35-year track record of growing or maintaining dividend



Key achievements

- Strong growth in revenues and profit
- Price increases fully recovered labour and general cost inflation
- Nil margin surcharges completely recovered energy cost inflation in H2 (shortfall of £5m in H1)
- Headline operating margin of 15.1%; 16.1% excluding the dilution effect of energy surcharges
- Good momentum in higher growth markets. Growth¹ excluding surcharges above background demand:
 - Specialist Technologies up 14% (10% organic)
 - Emerging Markets up 16%
 - Civil Aerospace up 19%
- Carbon reduction strategy working well



Managing inflation

- Energy¹ prices are now falling, and surcharges are being reduced surcharges are updated between 1 and 3 months in arrears
- Contractual indexation normally lags cost impact by 6 to 12 months, but multiple customers have already accepted exceptional price increases outside of the contract terms
- Labour² and other cost inflation addressed by price increases or contractual indexation - fully covered and includes profit contribution
- Unwinding of nil margin surcharges are impacting revenue,
 but <u>not</u> profit driving margin expansion
- Price increases include profit contribution and are permanent



Financial Review

Dominique Yates

Chief Financial Officer



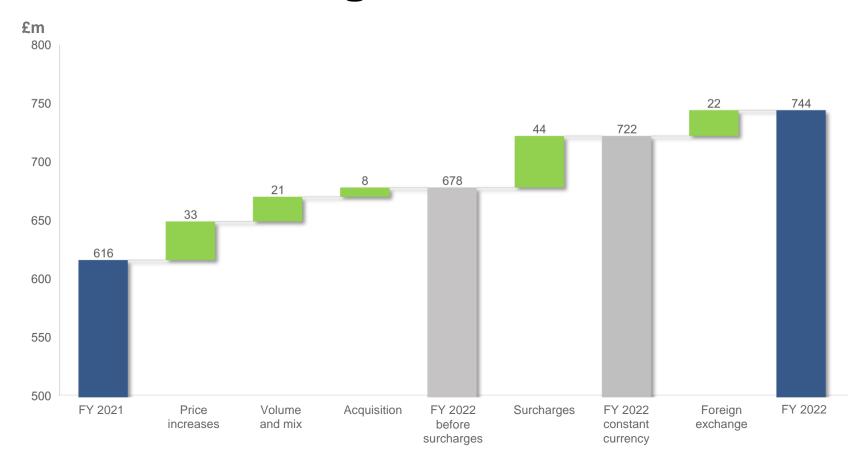


2022 Results summary

£m	2022	2021	Growth constant currency	Growth
Revenue	743.6	615.8	17.3%	20.8%
Headline operating profit	112.2	94.8	19%	18%
Headline operating margin	15.1%	15.4%		
Headline profit before tax	105.5	88.4	20%	19%
Headline tax rate	22.3%	22.3%		
Free cash flow	84.0	105.0		
Headline EPS	42.7p	35.8p		19%
Return on capital employed	13.3%	12.0%		
Ordinary dividend	21.3p	20.0p		6.5%

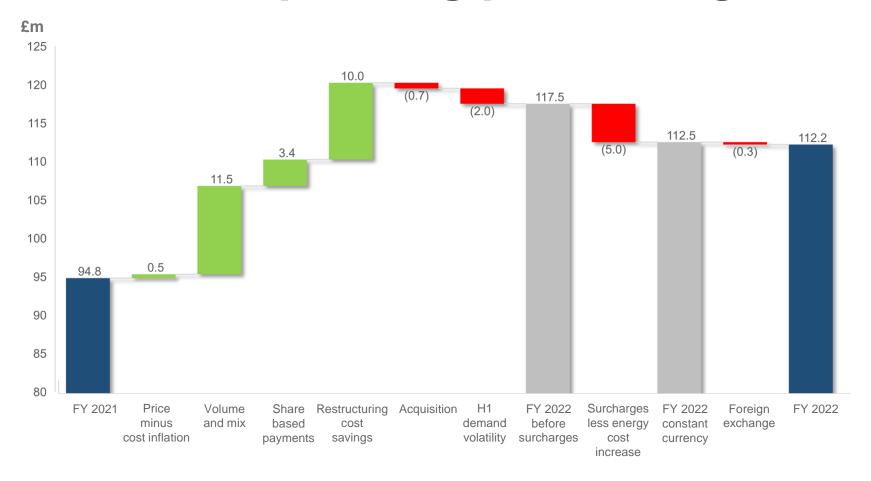


Revenue bridge



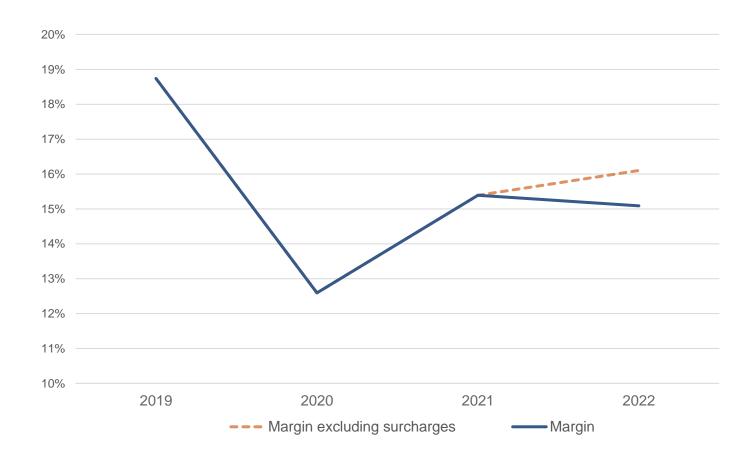
- Price increases added 5% to revenue
- Energy surcharges added 7% revenue growth
- Acquisition is European HIP business bought in December 2021

Headline operating profit bridge



- Price increases recovered labour and general cost inflation
- £5m H1 energy surcharge shortfall
- Nil margin surcharges completely recovered energy cost inflation in H2
- Restructuring benefit delivered as expected (£30m annualised cost savings vs 2019)

Headline operating margin



- Headline operating margin 15.1%
- Surcharges have zero margin
- Margin excluding surcharges was 16.1%
- Volume growth and unwind of surcharges will drive margins above 20% in due course

AGI and **ADE** summary

The AGI Business

Comprised of over 100 facilities focused on Automotive & General Industrial customers

£m	FY 2022	FY 2021	Growth Organic constant currency	Growth excluding revenue surcharges
Revenue	430.9	370.2	15.3%	7.7%
Headline operating profit	80.8	69.5	17%)
Headline operating margin	18.7%	18.8%		

- Profits above pre-COVID levels despite significantly lower automotive volumes
- Impact of energy surcharges on revenue greater in the AGI division

The ADE Business

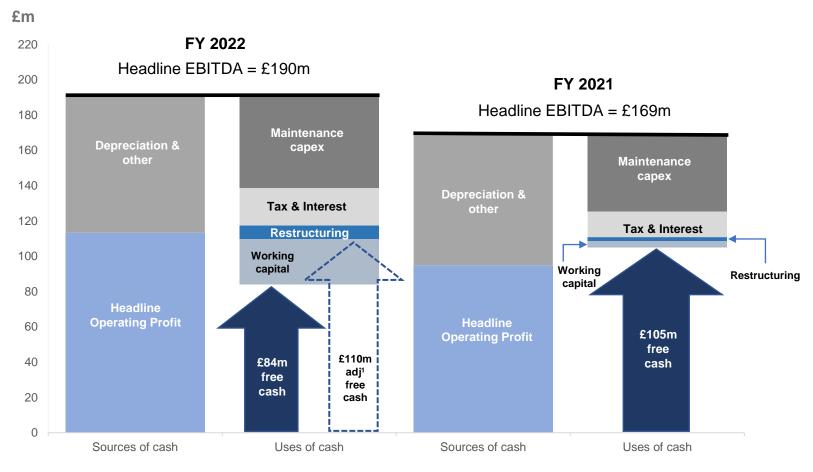
Comprised of over 55 facilities focused on Aerospace & Defence customers

£m	FY 2022	FY 2021	Growth Organic constant currency	Growth excluding revenue surcharges
Revenue	312.7	245.6	17.2%	22.2%
Headline operating profit	50.8	44.2	11%	1
Headline operating margin	16.2%	18.0%		

- Strong volume growth in civil aerospace
- Short-term margin decline from H1 surcharge shortfall and 2021 acquisition
- Significant profit growth anticipated as volumes continue to grow strongly

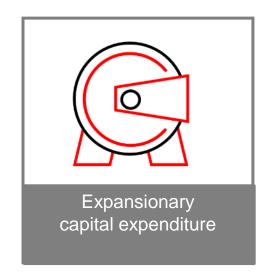


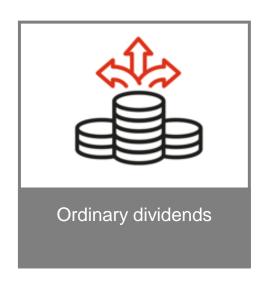
Free cash flow



- DSO slightly improved
- Unusually high working capital outflow reflects higher receivables from surcharges
- This will improve as energy related surcharges unwind
- Free cash flow of £110m excluding the impact of increased trade receivables
- Free cash flow conversion expected to return to more normalised levels
- H2 free cash flow of £52m (2021: £45m)

Uses of free cash









Strong balance sheet provides good optionality

Balance sheet and taxation

Balance sheet

- Net debt¹ £33m after paying £39m of dividends
- IFRS16 lease liabilities of £66m
- Facility headroom of £186m at 31 December 2022
- £251m credit facility matures in May 2027

Taxation

Headline tax rate of 22.3%, in line with guidance

Business Review

Stephen Harris

Group Chief Executive

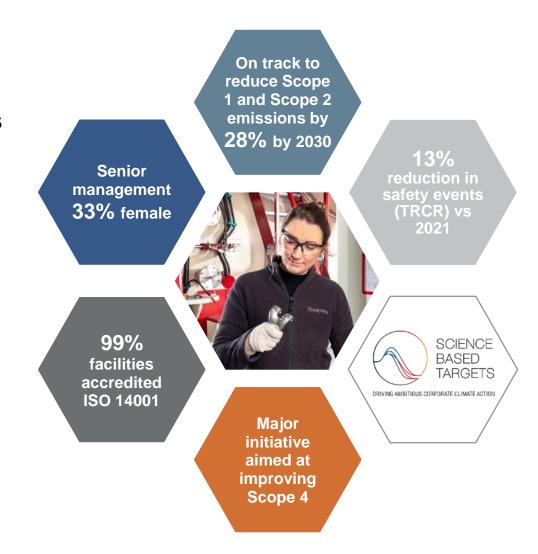




Committed to a sustainable future

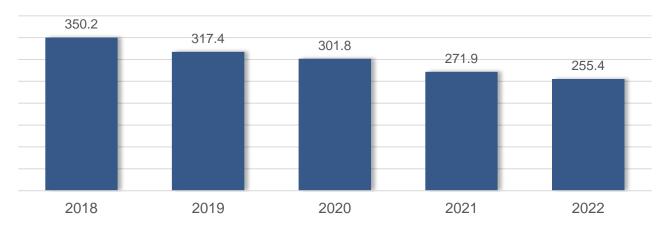
Supporting customers' sustainability efforts

- Science Based Targets initiative (SBTi) target commits to an absolute reduction of 28% in emissions by 2030
- Investing in new projects to reduce carbon emissions
- Extending the life of components reduces waste
- Significant potential to improve Scope 4 (avoided emissions) – already attracting new customers. We process components with up to 60% less carbon emissions than our customers
 - By aggregating multiple customers' work, we run at higher utilisation than our customers
 - We use our expertise to optimise processes and loads to produce the lowest carbon footprint possible



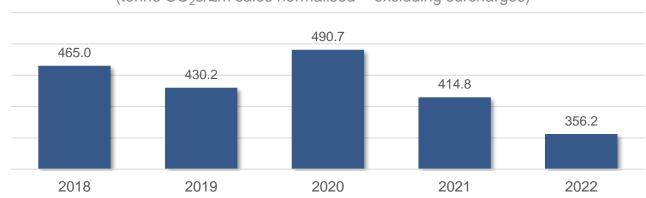
Total global CO₂e emissions – five-year trend





 Decrease of 6% year-on-year in CO₂e emissions

Carbon Intensity Ratio (tonne CO₂e/£m sales normalised¹ - excluding surcharges)



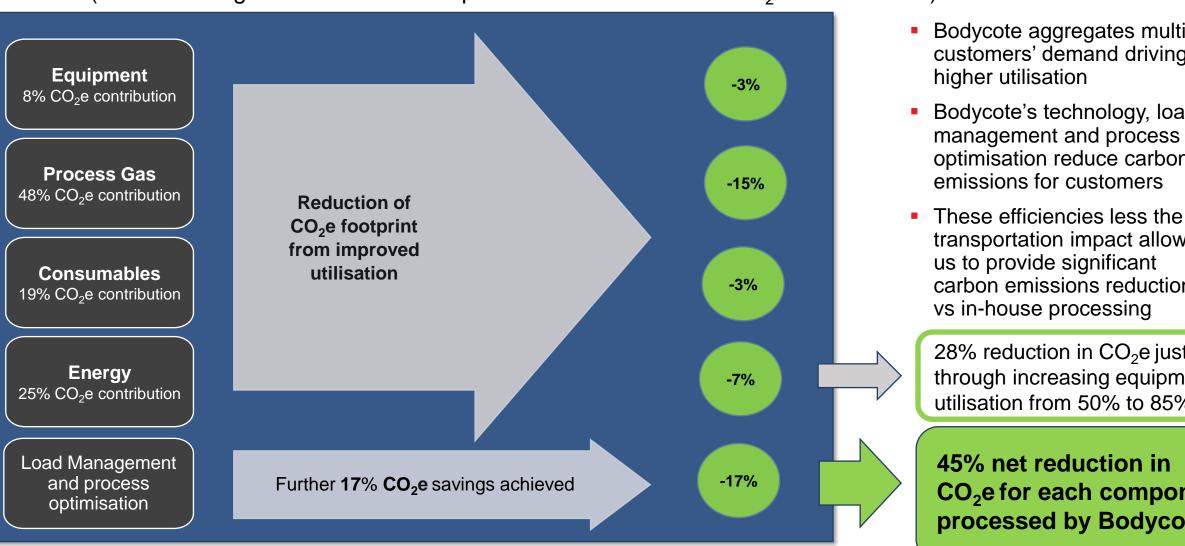
 Decrease of 14% year-on-year in intensity ratio - tonnes CO₂e per £m of sales (excluding surcharges)

¹ Restating all years' sales figures using the closing exchange rate at December 2022 and excluding surcharges



A real world example of Scope 4 carbon avoidance

(Carbonitriding in this case – other processes have different CO₂e contributions)



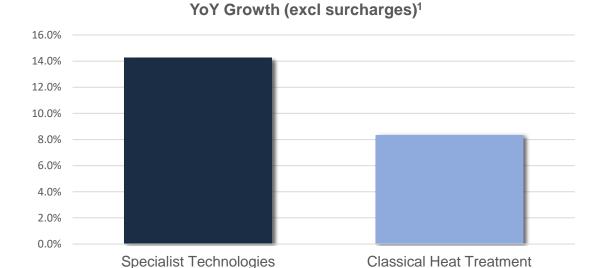
- Bodycote aggregates multiple customers' demand driving
- Bodycote's technology, load management and process optimisation reduce carbon emissions for customers
- transportation impact allows carbon emissions reductions

28% reduction in CO₂e just through increasing equipment utilisation from 50% to 85%

CO₂e for each component processed by Bodycote

Specialist Technologies outperform

Classical Heat Treatment



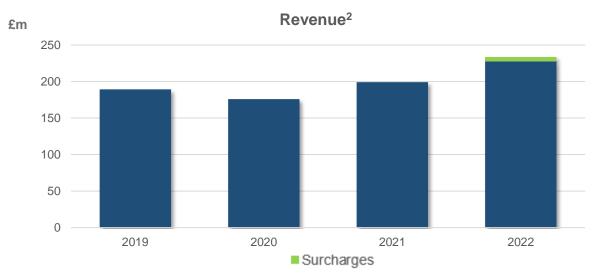
- Superior organic growth in Specialist Technologies driven both by existing customers' growth and new customer adoption
- The HIP acquisition in 2021 accounted for 4% of the growth

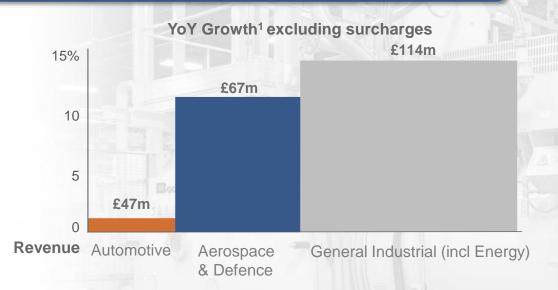


Specialist Technologies

Revenue: £228m (31% of total revenue)

YoY Growth¹: 14%
YoY Growth¹ excl. surcharges: 10%





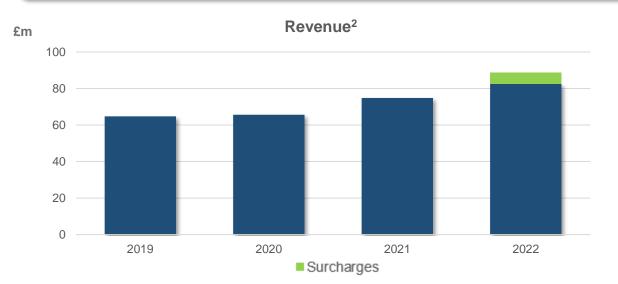
- Good momentum in Specialist Technologies driven by:
 - S³P capacity expansion in US and Nordics
 - Expanded HIP Product Fabrication/Powdermet[®] capabilities
 - Record additive manufacturing sales
- Energy surcharge impact smaller than Classical Heat Treatment, as these are lower energy technologies and have proportionately more long-term agreements (LTAs)



Emerging Markets

Revenue: £93m (13% of total revenue)

YoY Growth¹: 24% YoY Growth¹ excl. surcharges: 16%





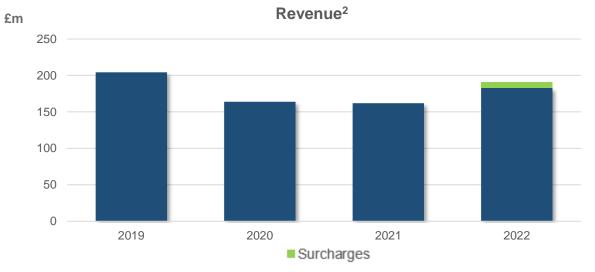
- 13% volume growth in H2 driven by Automotive recovery in Eastern Europe
- New LTAs to support growing electric vehicle demand
- COVID-19 lockdowns in China reduced revenue in H1, now returning to growth

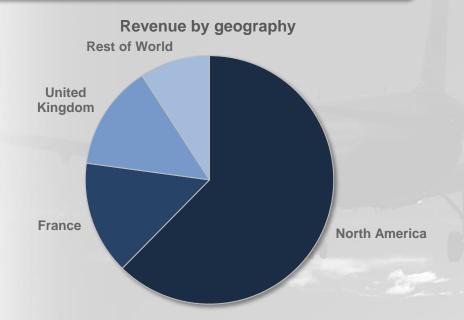
Emerging Markets include China, Mexico, Czech Republic, Poland, Turkey, Romania, Slovakia & Hungary

Aerospace & Defence

Revenue: £186m (25% of total revenue)

YoY Growth¹: 18% YoY Growth¹ excl. surcharges: 13%

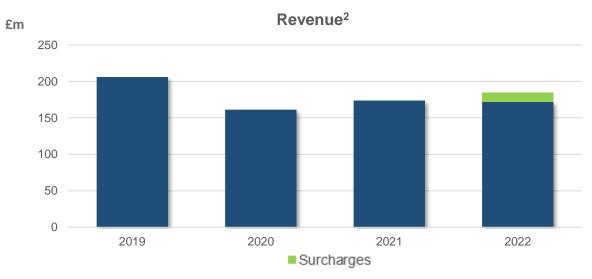




- Grew civil aerospace revenue² by 19% (excluding surcharges)
- Strong new aircraft production
 - Airbus delivered 516 in 2022 vs 642 A320s in 2019, now ramping production to 900 units in 2026
- Secured multiple new LTAs to support A320 Neo

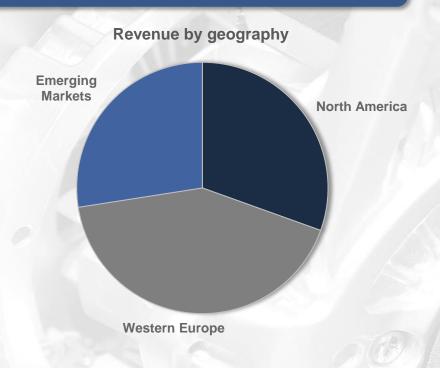
Automotive

Revenue: £184m (25% of total revenue)



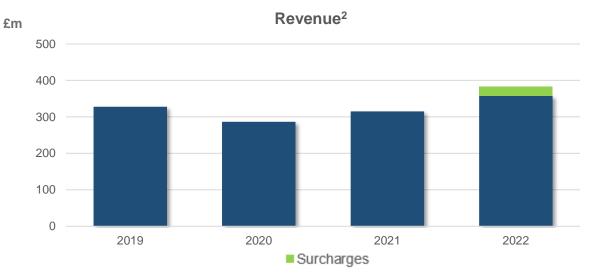
- Supply chain problems easing
- Pent-up demand for new vehicles remains, however economic uncertainty holding back growth
- Encouraging electric vehicle quotation activity and new contracts
- Investing to serve growing electric vehicle demand

YoY Growth¹: 7% YoY Growth¹ excl. surcharges: -1%



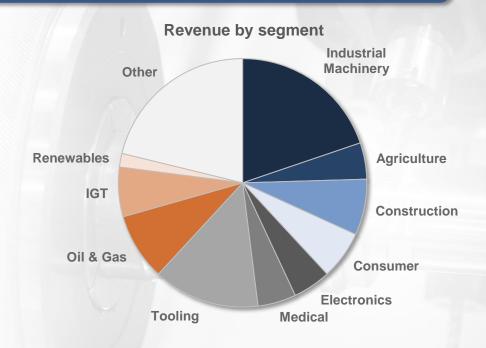
General Industrial

Revenue: £373m (50% of total revenue)



- Growth well above industrial production brought about by expanded commercial sales teams with stronger business development skills
- Broad based growth across geographies and subsectors
- Strong energy sales
- Notable revenue growth in IGT and renewables with key European customers

YoY Growth¹: 20% YoY Growth¹ excl. surcharges: 12%





Expansionary capex driving growth

Focused on Specialist Technologies, Emerging Markets, Civil Aerospace and Electric Vehicles

Key 2022 projects benefiting 2023 onwards

- New HIP¹ facility on East Coast, US, serving additive manufacturing
- Major HIP expansion in the Midwest, US
- Capacity expansions to support growing electric vehicle demand in Emerging Markets and fuel cell markets in Western Europe and US

Upcoming in 2023 benefiting 2024 onwards

- Capacity expansion in Poland, Hungary and Turkey, including installation of LPC¹ technology
- Nitriding, CiD¹ and LPC capacity expansion in China with new greenfield facilities
- New S³P greenfield facilities in Western Europe and Emerging Markets



Summary

- Headline operating profit¹ up 19%
- Inflation impact being successfully managed across the business
- Automotive market was impacted by supply chain constraints, now easing. Strong end market demand
- General Industrial revenues driven well above background industrial production
- Higher growth markets benefiting from investment, and now represent 62% of headline operating profit:
 - Specialist Technologies revenue² up 14% (10% organic)
 - Emerging Markets revenue² up 16%
 - Civil Aerospace revenue² up 19%
- Carbon reduction strategy working well



Outlook

While there are near term macroeconomic uncertainties, we expect underlying volume to continue to grow ahead of the background markets, and margins are expected to expand as surcharges moderate.

Beyond 2023, we expect robust growth, leading to further margin expansion. Civil Aerospace will benefit from higher OEM build rates and increasing airline flying hours, and our investments in Emerging Markets and Specialist Technologies will drive higher growth in these areas.

The Board remains confident in the Group's prospects for continued profitable growth.





Specialist Technologies

A selection of highly differentiated, earlystage processes with high margins, significant market opportunities, and good growth prospects. Bodycote is either the clear market leader or one of the top players among a small number of competitors.

Hot Isostatic Pressing (HIP) Services

Improves component integrity and strength by application of extreme pressure and heat

HIP PF inc. Powdermet®

Additive manufacturing of often complex components in conjunction with HIP

Specialty Stainless Steel Processes (S³P)

Improves the strength, hardness and wear resistance of stainless steels

Surface Technology

Enhances component life using ceramic and metal coatings

Low Pressure Carburising (LPC)

Provides a hardened surface and tough core in a "clean" process under vacuum

Corr-I-Dur® (CiD)

Improves corrosion resistance and wear properties, and is primarily used as an environmentally friendly substitute for hard chrome



Classical Heat Treatment

Classical Heat Treatment is the process of controlled heating and cooling of metals in order to obtain the desired mechanical, chemical, and metallurgical properties during the manufacturing of a product.

It provides wear resistance, strength or toughness depending on the application. Surface hardness can be controlled by diffusing elements such as carbon and nitrogen into the metal during the heating stages of the process. Classical Heat Treatment is an indispensable set of processes within the manufacturing chain of most of the products used in life. A seat belt buckle for example, hardens after heat treatment so that it keeps the passenger safe during an accident. A screwdriver lasts longer without wear or a screw fastens components together without fail only after heat treatment.

Classical Heat Treatment is carried out in precisely controlled industrial furnaces which can heat up to temperatures above 1000°C and use quenchants like oil, water or Nitrogen gas to cool the heated material. During the process the microstructure of the metal transforms into a different structure which results in hardening or softening of the material depending on the process. Engineers can design thinner, lighter but stronger components with the help of Classical Heat Treatment.

2022 Statutory income statement

£m	2022	2021
Revenue	743.6	615.8
Headline operating profit	112.2	94.8
Amortisation of acquired intangible assets	(9.3)	(10.3)
Acquisition costs	(0.9)	(0.7)
Exceptional items	-	-
Operating profit	102.0	83.8
Net finance charge	(6.7)	(6.3)
Profit/(loss) before taxation	95.3	77.5
Headline earnings per share (basic)	42.7p	35.8p

2022 Cash flow¹

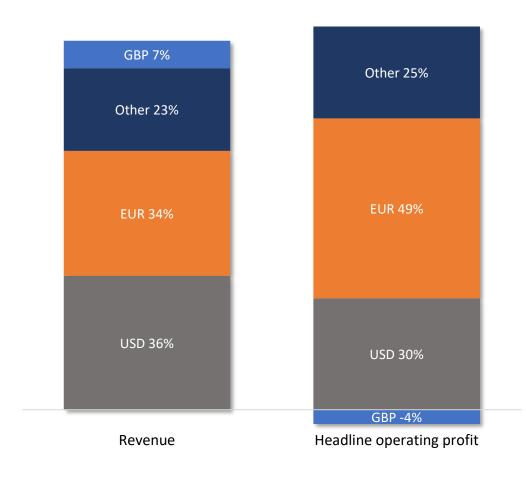
£m	2022	2021
Headline operating profit	112.2	94.8
Depreciation and amortisation	74.9	73.4
Other, including impairment and profit on disposal of PPE	3.0	0.3
Headline EBITDA	190.1	168.5
Net maintenance capital expenditure	(52.2)	(43.1)
Net working capital movement	(25.3)	(3.4)
Headline operating cash flow	112.6	122.0
Restructuring	(7.4)	(2.3)
Financing costs	(5.8)	(5.2)
Tax	(15.4)	(9.5)
Free cash flow	84.0	105.0
Expansionary capital expenditure	(22.1)	(15.6)
Ordinary dividend	(38.5)	(49.0)
Acquisition spend	(0.9)	(65.4)
Own shares purchased less SBP and others	1.7	4.7
Increase/(reduction) in net cash	24.2	(20.3)
Opening net debt cash	(116.4)	(98.1)
Foreign exchange movements	(7.2)	2.0
Closing net debt	(99.4)	(116.4)
IFRS 16 lease liabilities	66.0	64.5
Net debt excluding lease liabilities	(33.4)	(51.9)

Net finance charge/facilities

£m	2022	2021
Interest on loans and bank overdrafts	(2.3)	(1.3)
Interest charges	(1.9)	(2.0)
Financing and bank charges	(2.9)	(3.3)
Total finance charge	(7.1)	(6.6)
Interest received	0.4	0.3
Net finance charge	(6.7)	(6.3)

- Committed facility headroom of £186m at 31 December 2022, £70m drawn
- The remaining life of the facility is 4.4 years
- Closing net debt (including lease liabilities) of £99m

2022 Sales and operating profit by currency



- Operating profit translation decrease of £0.3m
- Average full year exchange rates: £1: €1.17 and £1: \$1.24
- Every cent change in the euro is worth c.£0.5m of annual operating profit
- Every cent change in the US dollar is worth c.£0.2m of annual operating profit

Financial information

Shares in issue		2022	2021
Weighted average		190.7m	190.7m
Excha	nge rates	2022	2021
EUR	Average (P&L)	1.17	1.16
	Closing (B/S)	1.13	1.19
USD	Average (P&L)	1.24	1.37
	Closing (B/S)	1.20	1.35
SEK	Average (P&L)	12.47	11.80
	Closing (B/S)	12.54	12.24

Definitions

Term	Definition
Headline Operating Profit	Operating profit before acquisition costs, exceptional items and amortisation of acquired intangibles
Headline Profit Before Tax	Profit before tax, acquisition costs, exceptional items and amortisation of acquired intangibles
Headline EBITDA	Earnings before interest, tax, depreciation, amortisation, impairment of fixed assets, profit or loss on disposal of property, plant and equipment, income from associate, exceptional items and acquisition costs
Headline Operating Cash Flow	Headline EBITDA adjusted for net working capital movements and net maintenance capital expenditure
Free Cash Flow	Headline operating cash flow less restructuring cash flows, interest and taxes paid
Free Cash Flow conversion	Free cash flow divided into headline operating profit
Headline EPS	Earnings per share excluding acquisition costs, exceptional items and amortisation of acquired intangible assets
Organic result	Excludes corporate acquisition and disposal activities from the current and comparative period
Exceptional items	Significant (by virtue of size or incidence) events or transactions including, but not limited to, impairment charges, costs associated with significant restructuring and reorganisation costs and other one-off items