2006 PRELIMINARY RESULTS



Highlights



Revenue	£559m	+19%
 Headline Operating Profit ⁽¹⁾ 	£80m	+18%
• ROCE ⁽¹⁾	10.8%	+9%
 Testing Sales Growth 	£58m	+67%
• 17 bolt - on Acquisitions (Forecast 2007 Sales)	£94m	
 Outsourcing - 149 new arrangements 	+£8m	

Preliminary Results



	2006 £m	2005 £m	Change %
Revenue	558.6	470.9	+19
EBITDA (1)	125.1	109.1	+15
Headline Operating Profit (1)	79.7	67.8	+18
Headline Profit before Tax (2)	70.0	58.8	+19
Headline EPS (3)	17.3р	14.6р	+18
Dividend/Share	7.0p	6.4p	+9

1 pre impairment of goodwill, amortisation/impairment of acquired intangibles, interest and tax on associates, major facility closure costs, impairment of investment in associate.

2 pre impairment of goodwill, amortisation/impairment of acquired intangibles, tax on associates, major facility closure costs, impairment of investment in associate, cost of early settlement of USD Private Placement debt.

3 pre impairment of goodwill, amortisation/impairment of acquired intangibles, major facility closure costs, cost of early settlement of USD Private Placement debt, tax settlement in respect of prior year, impairment of investment in associate.

3 2006 Preliminary results

Profit Bridge – Heat Treatment

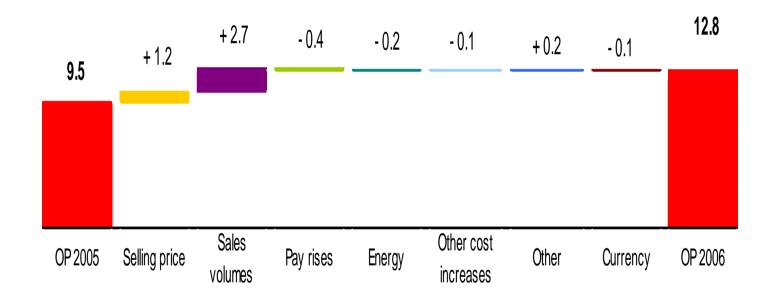


In £m + 0.8 - 4.0 +4.1- 3.0 + 10.1 - 2.7 50.3 +0.244.8 Sales Other cost OP 2005 Selling price Acquisitions Pay rises Energy Other OP 2006 volumes increases





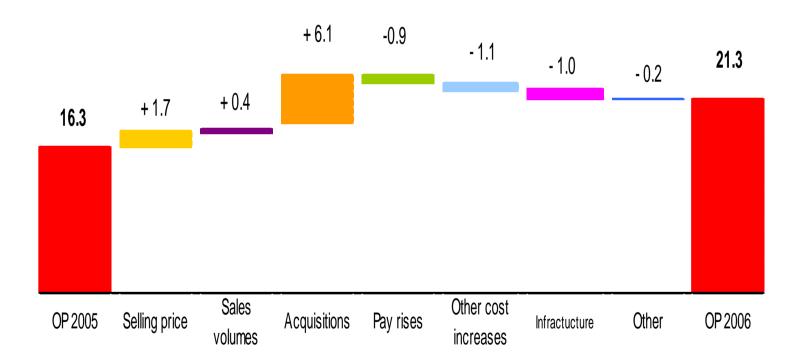
In £m



Profit Bridge - Testing



In £m



Sales and Operating Profit - By Region



2005		2006	EMEA	Americas	Asia Pacific
£m	<u>Sales</u>	£m	£m	£m	£m
349.2	Heat Treatment	375.0	255.9	119.1	0.0
35.2	Hot Isostatic Pressing	38.9	16.9	22.0	
384.4	Thermal Processing	413.9	272.8	141.1	0.0
	Testing METM *	100.7	64.7	34.8	1.2
	Testing HSE **	44.0	19.3	24.7	
86.5	Testing	144.7	84.0	59.5	1.2
470.9		558.6	356.8	200.6	1.2
	Operating Profit ⁽¹⁾				
44.8	Heat Treatment	50.3	38.5	12.1	(0.3)
9.5	Hot Isostatic Pressing	12.8	4.8	8.0	
54.3	Thermal Processing	63.2	43.3	20.2	(0.3)
	Testing METM *	14.3	9.7	4.5	0.1
	Testing HSE **	7.0	2.4	4.6	
16.3	Testing	21.3	12.1	9.1	0.1
(2.8)	Head Office	(4.8)			
67.8		79.7	55.4	29.3	0.1

1 pre impairment of good will, amortisation/impairment of acquired intangibles, interest and tax on associates, major facility closure costs, impairment of investment in associate.

* METM: Materials Testing / Engineering Technology / Measurement Solutions

** HSE: Health Sciences and Environmental

YoY Change in sales / 2006 operating margins



YoY Change in sales	TOTAL %	Organic%	EMEA %	Organic%	Americas %	Organic%	Asia Pacific %
Heat Treatment	7	5	8	5	6	3	
Hot Isostatic Pressing	11	11	9	9	12	12	
Thermal Processing	8	5	8	6	6	5	
Testing METM	57	8	62	8	44	7	0
Testing HSE	96	5	57	5	145	6	
Testing	67	7	61	7	73	6	0
GROUP	19	6	17	6	20	5	0
2006 Operating margins							
Heat Treatment	13.4		15.0		10.2		0.0
Hot Isostatic Pressing	32.9		28.4		36.5		0.0
Thermal Processing	15.3		15.9	_	14.3	-	0.0
Testing METM	14.2		14.9		13.0		8.3
Testing HSE	16.0		12.6		18.5		0.0
Testing	14.7		14.4	_	15.3	-	8.3
Head Office							
GROUP	14.3	_	15.5	_	14.6	-	8.3

8 2006 Preliminary results

Sales By Market



	2006	2005
Sector	%	%
Automotive		
- Cars & Light Truck	20	21
- Heavy Truck & Bus	5	6
Aerospace/Defence	20	19
Construction, Agricultural, Railways & Marine	16	16
Tooling	8	9
Health Science & Environmental	8	7
Oil & Gas	7	7
Power Generation	5	5
Consumer Products	5	3
Electronics & Telecoms	3	3
Miscellaneous(e.g pulp & paper, nuclear)	3	4
	100	100

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Profit Reconciliation

	2006	2005	Change
	£m	£m	%
Headline Profit before Tax (1)	70.0	58.8	+19
Goodwill/Intangibles/Impairment/Amortn.	(7.0)	(6.0)	
lonbond Impairment	(8.3)	-	
Major facilities closure costs	(5.0)	-	
USPP make whole	(3.1)	-	
Profit before Tax	46.6	52.8	-12
Тах	(2.7)	(11.9)	-77
Profit after Tax	43.9	40.9	+7

¹ pre impairment of goodwill, amortisation/impairment of acquired intangibles, tax on associates, major facility closure costs, impairment of investment in associate.

Summary Cash Flow and Financial Ratios **Bodycote**

	2006	2005
	£m	£m
EBITDA ¹	125.1	109.1
Non-cash movements	1.5	(2.0)
Working Capital Movement	(9.0)	(3.0)
Net CAPEX	(55.4)	(44.1)
Interest	(12.8)	(9.5)
Тах	(8.4)	(8.3)
Free Cash Flow	41.0	42.1
Net Debt/EBITDA	1.3x	1.0x
Interest cover	7.0x	9.1x
Gearing	36%	25%
Free Cash Flow	7%	9%
Capex/Depreciation	1.2x	1.1x

Balance Sheet

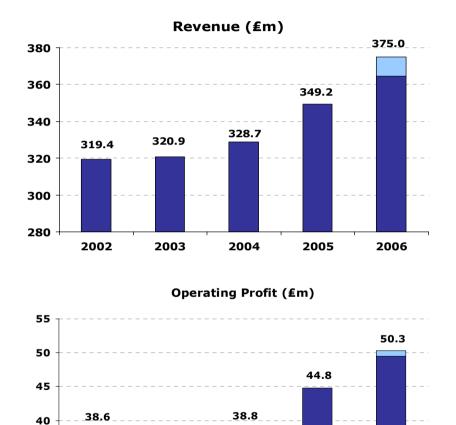


	2006	2005
	£m	£m
Goodwill	201.9	154.2
Tangible and Intangible Fixed Assets	458.8	446.6
Investments	1.2	9.2
Trading Working Capital	40.7	29.2
Other Net Assets	(87.8)	(97.1)
Net Assets before Borrowings	614.8	542.1
Shareholders' Funds	449.5	432.1
Minority Interests	4.4	1.4
Net Borrowings	160.9	108.6
Equity and Borrowings	614.8	542.1

Heat Treatment



- Energy cost increases recovered
- Leveraging customer base
- Outsourcing
- Technology roll-out
- Manufacturing growth markets
- ROCE improving, now 8.5%



2004

2005

2006

33.8

2003

35

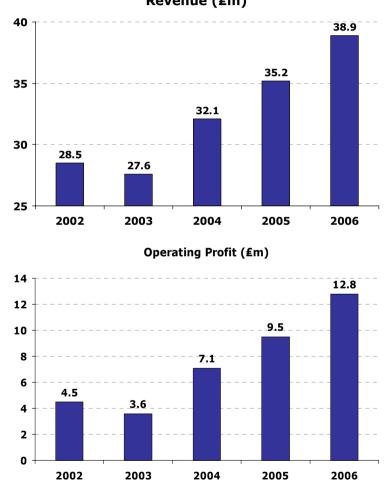
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2002

Hot Isostatic Pressing



- Volume growth/operational gearing
- Densal continues to grow
- Additional capacity being added \bullet
- ROCE > 20%
- Aerospace/Power Generation demand robust

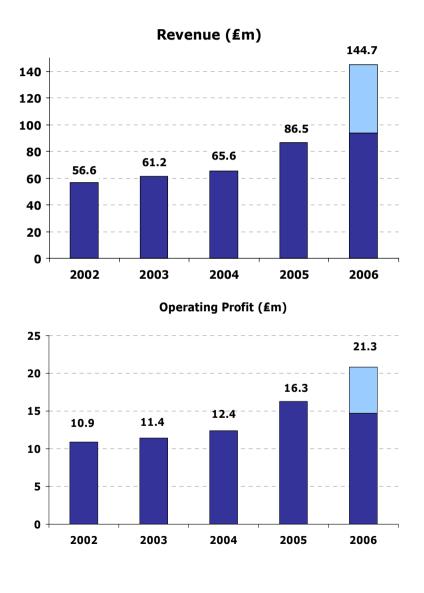


Revenue (£m)



Testing

- Revenue now at £170m annualised
- Margin 15%
- Integrating acquisitions
- ROCE remains strong, 20%
- Organic growth
- Outsourcing wins
- Acquisition pipeline



Strategy



• Increase importance of Testing

• Expand the Group into developing manufacturing geographies

• Intensify outsourcing initiatives

Strategy Implementation



- Deliver ROCE in MID-TEENS %
- Thermal Processing and Testing Strategic Business Units to be equivalent size within five years
- Network presence in EMEA, Americas and Asia Pacific to be balanced
- Grow sales c.15% pa
 - ORGANIC
 - OUTSOURCING
 - ACQUISITIONS

Current Trading and Prospects



- 07 started marginally ahead of expectations and significantly ahead of year 2006 Europe strong, Americas steady
- Aerospace, power generation, oil, gas & health sciences markets continue to grow
- Automotive gaining share
- Energy costs moderating
- Outsourcing initiatives continue to deliver growth
- Pipeline of Bolt-on acquisitions
- Confident in prospects for 2007

2006 PRELIMINARY RESULTS

Appendix



Operational Locations



			Testing	Tatal
USA	Heat Treatment 39	HIP	Testing 16	Total 59
France	39	4	10	
		1	20	32
UK	19	3	38	60
Germany	17	1	1	19
Sweden	12	1	11	24
Brazil	7			7
Czech Republic	6		1	7
Poland	6			6
Turkey	6			6
Netherlands	5		2	7
Finland	5		2	7
Italy	4		2	6
Austria	3			3
Canada	2		20	22
Switzerland	2			2
Belgium	2	1	1	4
Denmark	2		2	4
Romania	2			2
China	1			1
iechtenstein	1			1
Hungary	1			1
UAE			5	5
Ireland			1	1
Hong Kong			1	1
Oman			1	1
Norway			1	1
Qatar			1	1
Australia			1	1
Total	173	11	107	291

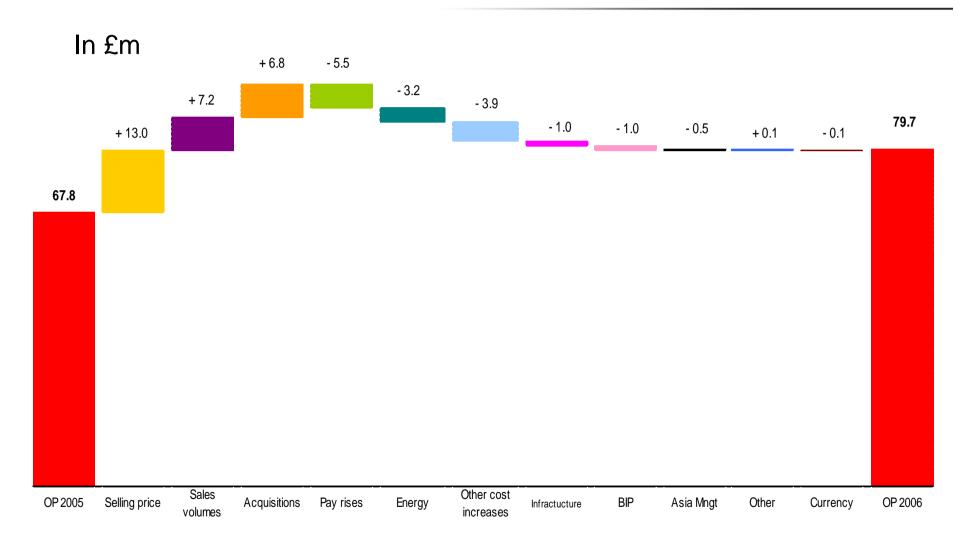
Analysis Of Organic/Acquisition Growth

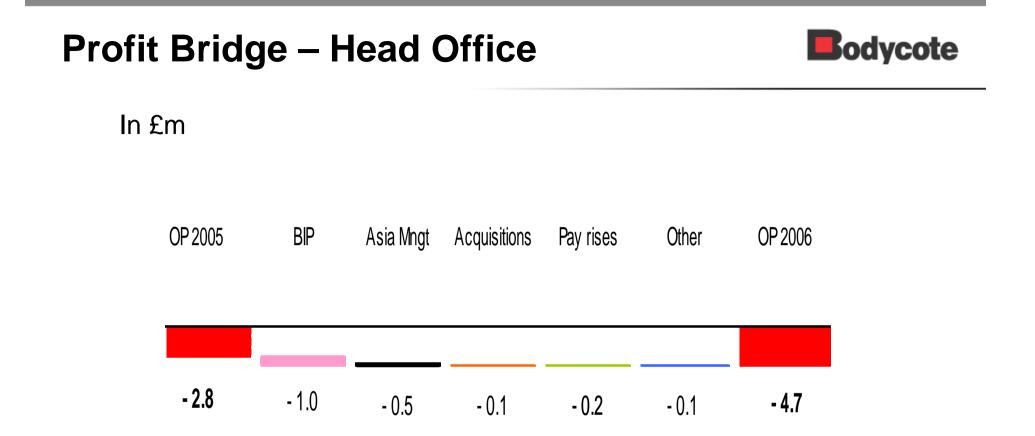


	HT	HIP	Testing	Head Office	Total
<u>Sales</u>	£m	£m	£m	£m	£m
2005	349.2	35.2	86.5		470.9
Organic	16.3	4.0	5.7		26.0
Acquisition	10.6		51.0		61.6
Currency	(1.1)	(0.3)	1.5		0.1
2006	375.0	38.9	144.7		558.6
Operating Profit ⁽¹⁾					
2005	44.8	9.5	16.3	(2.8)	67.8
Organic	4.7	3.4	(1.1)	(1.8)	5.2
Acquisition	0.8		6.1	(0.1)	6.8
Currency		(0.1)			(0.1)
2006	50.3	12.8	21.3	(4.7)	79.7
% on sales					
2006	13.4%	32.9%	14.7%		14.3%
2005	12.8%	27.0%	18.8%		14.4%

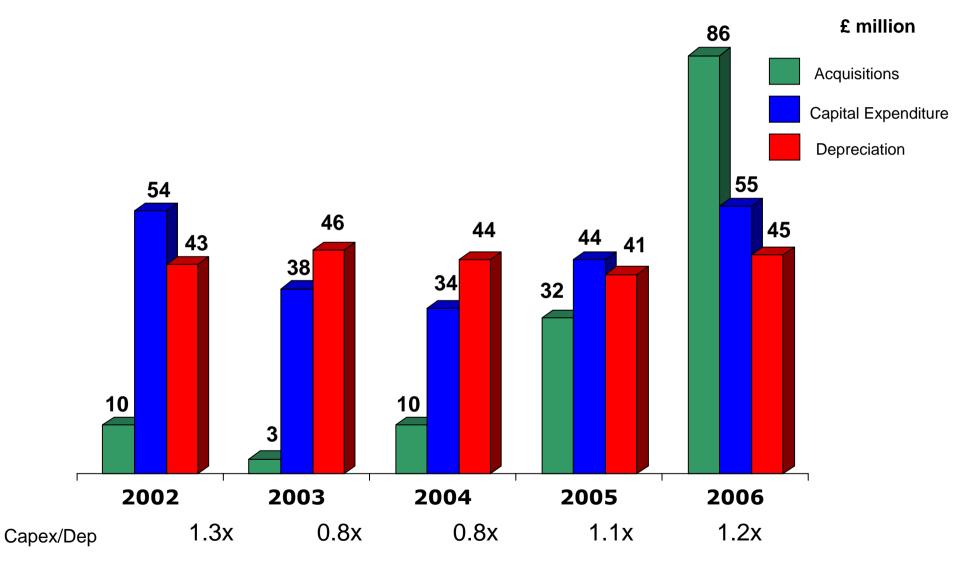
Profit Bridge – Group







Acquisitions, Capital Expenditure & Depreciation



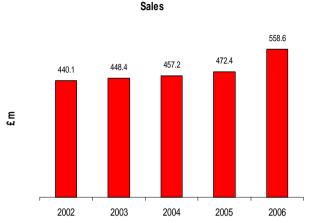
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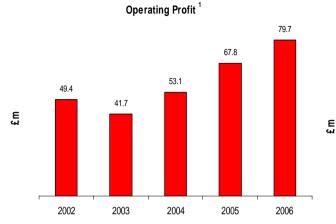
Impact Of Exchange Rates

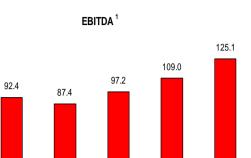


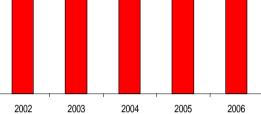
	Sales £m	Operating Profit ¹ £m
2006 As Reported	558.6	79.7
2006 Using 2005 Rates	558.5	79.8
Impact	(0.1)	0.1

Financial Highlights









7.0

2006

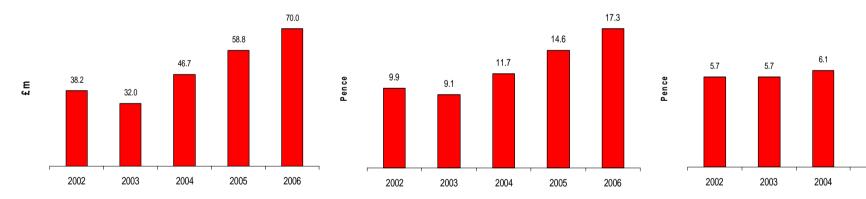
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2005

Group Profit Before tax²

Headline Earnings Per Share ³

Dividend Per Share 4



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4 as restated for the 1 to 4 rights issue in March 2004.

26 2006 Preliminary results

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